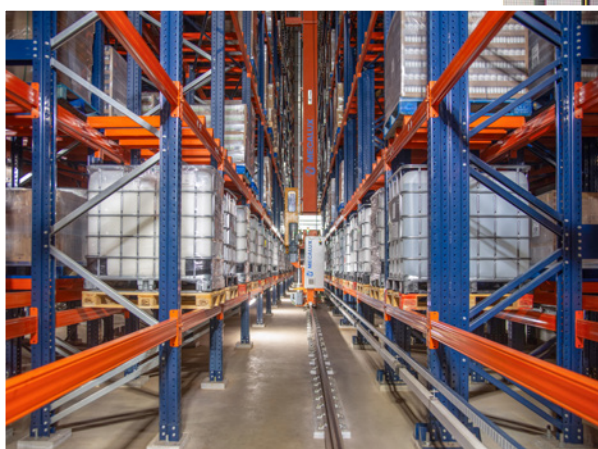


A turnkey automated warehouse to support Unilever's production expansion in Europe

Connected to the manufacturing facility, the new automated rack-supported building will help improve efficiency at one of the multinational's leading European plants for beauty and personal care products.

Country: **Poland**

Sector: **cosmetics and personal care**



CHALLENGES

- Support the growth of one of Unilever's leading European manufacturing facilities.
- Optimize the flow of goods throughout the entire production complex.
- Ensure traceability of cosmetics and personal care products from brands such as Dove, Rexona, TRESemmé, and Vaseline.

SOLUTIONS

- Automated Rack-Supported Building.
- Electric Monorail System (floor-mounted).
- Automatic Pallet Conveyor System and Elevators.
- Easy WMS Warehouse Management System.

BENEFITS

- Turnkey warehouse designed to handle increased production.
- Automated goods flow between the manufacturing and storage areas via an enclosed bridge.
- Accurate control of over 9,000 pallets in stock, including both components and finished products.

Unilever is a leading fast-moving consumer goods (FMCG) multinational that develops and markets food, personal care, and household goods. With over 400 brands and a global presence, its industrial and logistics network ensures operational efficiency and continuous supply. Unilever is also committed to sustainability and social responsibility, promoting responsible production practices and projects that minimize environmental impact.

» **Founded: 1930**

» **International presence: 190+ countries**

Consumer goods multinational Unilever has bolstered its supply chain efficiency with the construction of a new automated warehouse at its Bydgoszcz (Poland) plant. This facility is one of the group's major European sites.

Amid continued growth, the new automated warehouse enhances the performance of logistics operations and improves the management of both production components and finished goods ready for shipment. Thanks to automation, Unilever can plan warehouse operations much more efficiently, shortening loading times and optimizing logistics resources.

The warehouse features a rack-supported framework: 108-foot-high racking forms the building's structure, supporting the roof and

side cladding. The facility accommodates over 9,000 pallets across four aisles with double-deep racks. Four stacker cranes with telescopic forks store and retrieve pallets from their storage locations, achieving up to 130 combined cycles per hour. Mecalux's automated solution enables a continuous flow of loads, shortens handling times, and minimizes operational errors.

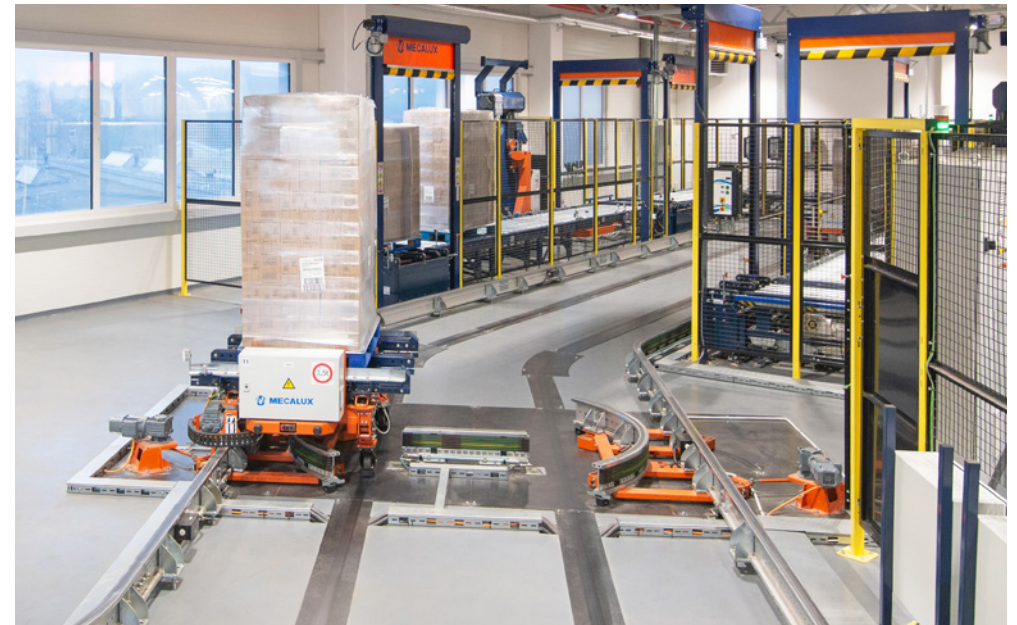
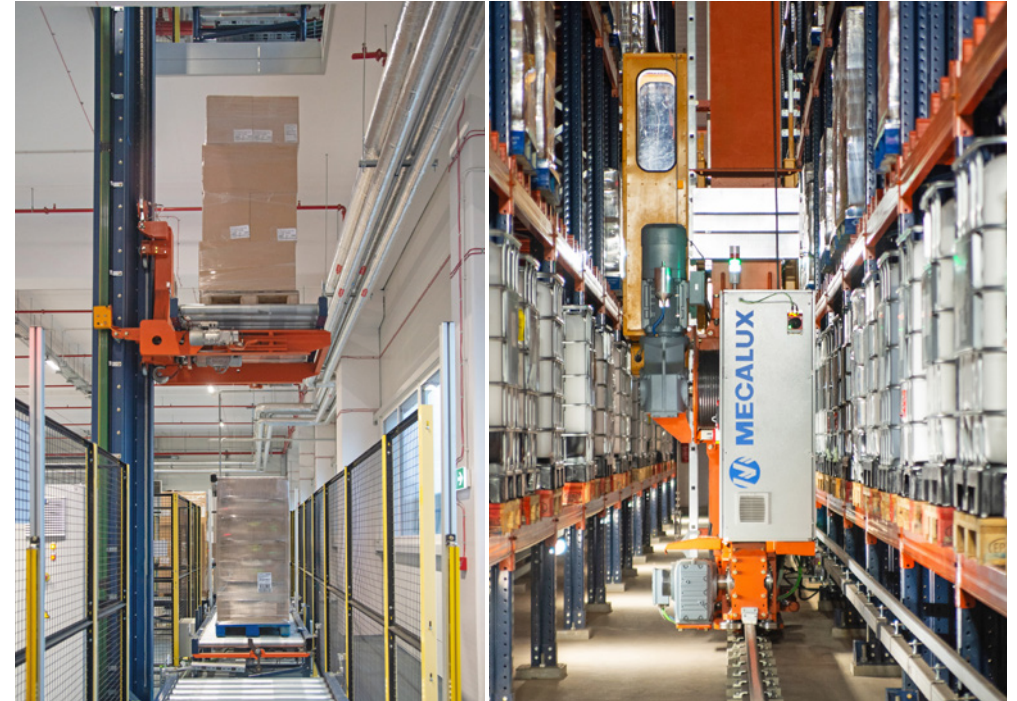
The facility was implemented as a turnkey project. Mecalux assumed full responsibility from design through commissioning, integrating automation and software.

Direct link with production and shipping

One of the primary strategic challenges in designing this high-capacity facility in Bydgoszcz was the direct, automatic integration of the automated warehouse with both the shipping area and the manufacturing plant. This connection enables Unilever to respond rapidly to production requirements and speed up order distribution.

The automated warehouse and manufacturing buildings are linked via a 25-foot-high enclosed bridge, which allows goods to move safely from production to storage. Pallet elevators automatically lift products to the level of the bridge, overcoming height differences.

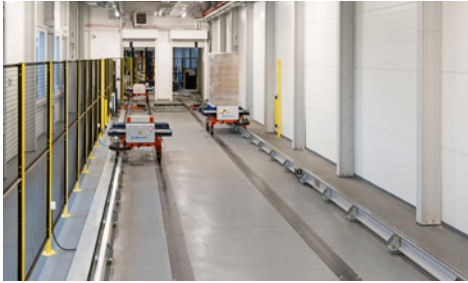
Inside the enclosed bridge, Mecalux installed a floor-mounted electric monorail system. Equipped with 15 electric trolleys, the monorail transports pallets automatically between the production, storage, and shipping areas. This setup guarantees a continuous, protected flow throughout the in-house product journey.



The electric monorail system connects production, the automated warehouse, and shipping at Unilever's plant

Bydgoszcz plant (Poland),

one of Unilever's main European manufacturing facilities for beauty and personal care products.



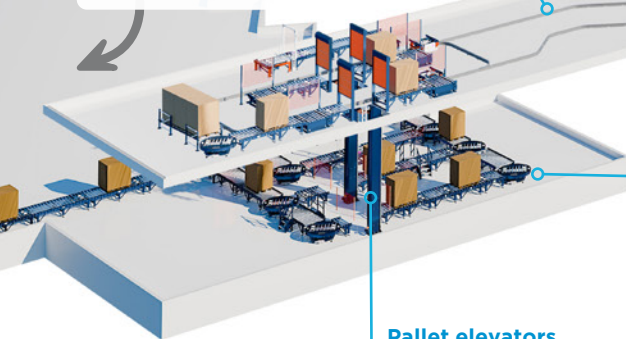
25-foot-high enclosed bridge linking the production and storage buildings.



Electric monorail system with **15 trolleys** for the synchronized, safe, and fully traceable transport of goods between production and the warehouse.

Shipping area with optimized truck preparation and handling, **reducing loading times.**

Cosmetics and personal care products **manufacturing plant** that exports **90%** of its production to **international markets.**

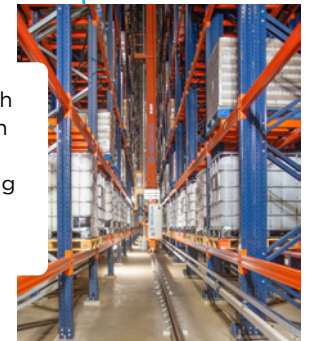


Automated pallet conveyors have helped reduce the number of forklifts.

Pallet elevators automatically transfer goods between the **two levels** of the logistics complex.



Four stacker cranes with telescopic forks perform up to **130 combined cycles per hour**, ensuring uninterrupted inbound and outbound flows.



The comprehensive Mecalux solution includes **Easy WMS**, which monitors **inbound and outbound flows and inventory status in real time**, from production lines through international shipping.

Turnkey 108-foot-high **automated rack-supported building**, with **four double-deep rack aisles** and capacity for more than 9,000 pallets of components and finished goods.



Turnkey project with a single point of contact, simplifying implementation and ensuring full integration of automated systems and software

Logistics automation has also optimized dispatch processes. Unilever has slashed the loading time for a single shipment while halving its forklift fleet. This significant upgrade delivers real cost savings factory-wide while enabling more efficient resource management.

Inventory control with Easy WMS

Unilever oversees the rack-supported building using Mecalux's warehouse management system (WMS). Easy WMS facilitates decision-making, improves delivery planning, and

ensures inventory accuracy at the Bydgoszcz production facility.

The system assigns locations to all 9,000 pallets based on SKU type and demand level. The Mecalux software monitors inventory status as well as the inflow and outflow of shampoos, deodorants, personal care products, and household goods in a plant handling a wide range of items and high operational volumes.

For Unilever, thorough batch tracking and quality control are essential for managing

FMCGs. Easy WMS provides complete traceability from production through international shipping, enhancing operational safety and supply reliability.

The software interfaces with Unilever's ERP system to automatically synchronize flows between the warehouse and the manufacturing plant. This integration bolsters industrial planning and streamlines distribution logistics.

Automation and sustainability

Logistics automation is part of Unilever's industrial strategy, which combines tech-

nology and sustainability. The production center upgrade meets strict environmental standards aimed at optimizing resource use and reducing operational impact.

With the new automated warehouse in operation, Unilever has strengthened its supply chain stability. The multinational has established its Bydgoszcz facility as an industrial export hub ready to support high production volumes and international distribution.

The warehouse's launch builds on a long-standing collaboration between Unilever and Mecalux. The two multinationals have jointly implemented intralogistics solutions in countries such as the UK, Brazil, and Uruguay.